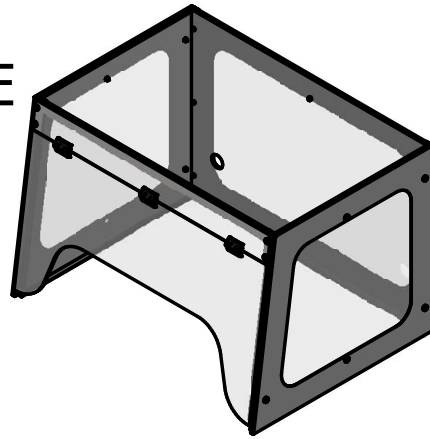# PURAIR BASIC SERIES
ENCLOSURE ASSEMBLY GUIDE
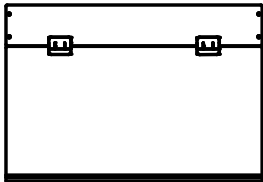
THIS PACKAGE SHOULD CONTAIN:
1X ACRYLIC FRONT SASH
1X ACRYLIC BACK PANEL
2X ACRYLIC SIDE PANELS
1X FRONT SASH SUPPORT
1X BACK WALL
2X SIDE WALLS
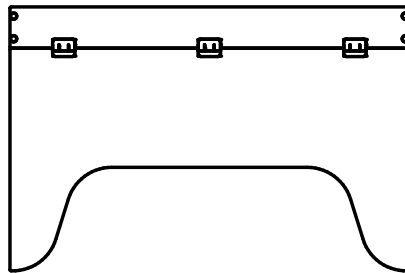22X M4 BOLTS
22X M4 NUTS
22X M4 WASHER
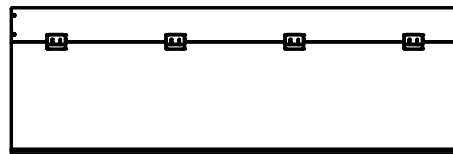22X BOLT CAPS

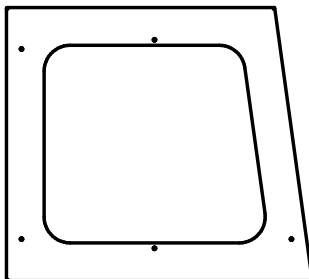## ACRYLIC FRONT SASH

24" SERIES

SCALE 1 / 15

36" SERIES

SCALE 1 / 15
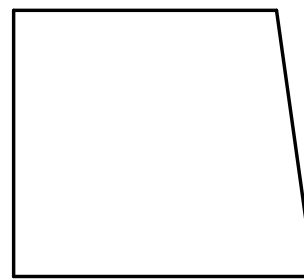
48" SERIES

SCALE 1 / 18
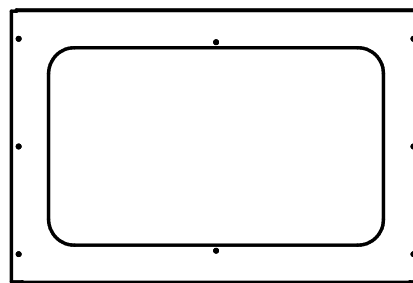
SIDE WALL X2

ACRYLIC BACK PANEL

ACRYLIC SIDE PANEL X2

FRONT SASH SUPPORT

BACK WALL

M4 BOLT, WASHER, AND NUT WITH CAP X22
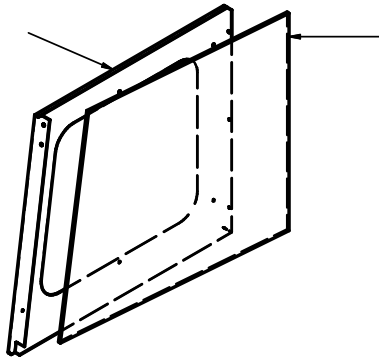
THIS SECTION MAY BE ASSEMBLED AT THE FACTORY

REMOVE ANY PLASTIC COVER FROM ACRYLIC
PLACE ACRYLIC SIDE PANEL INSIDE SIDE WALL IN SLOT

IMAGE 1-1

BOLT THE ACRYLIC PANELS TO THE WALL
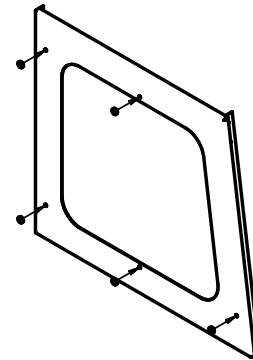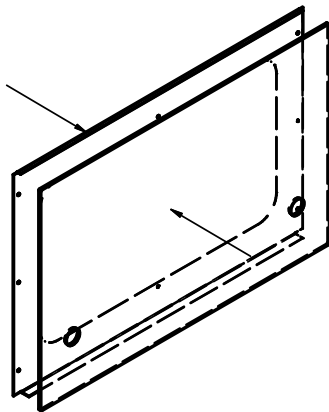5X BOLTS AND NUTS PER SIDE

IMAGE 1-2

REMOVE ANY PLASTIC COVER FROM ACRYLIC
PLACE ACRYLIC BACK PANEL ON THE INSIDE OF THE BACK WALL.
ENSURE THE CABLE PASS-THROUGH PORTS
ARE NEAR TO THE BOTTOM TAB.

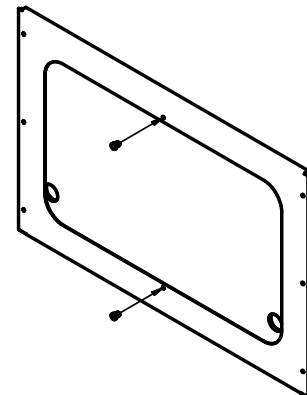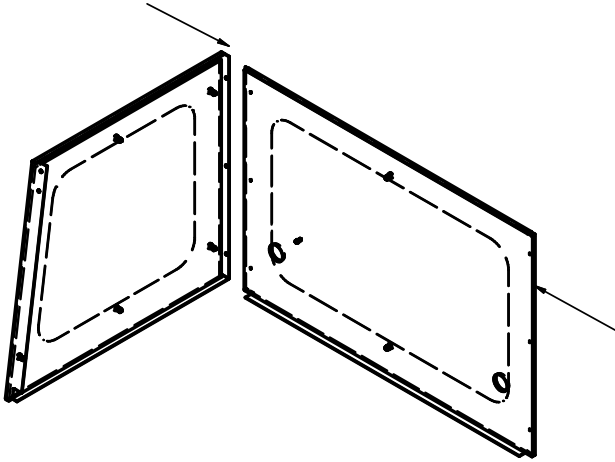BOLT THE ACRYLIC PANEL TO THE WALL
2X BOLTS AND NUTS

IMAGE 1-4

INSERT BACK WALL INTO
THE SLOT OF THE SIDE WALL.
SEE IMAGE 1-6 FOR DETAIL

IMAGE 1-5
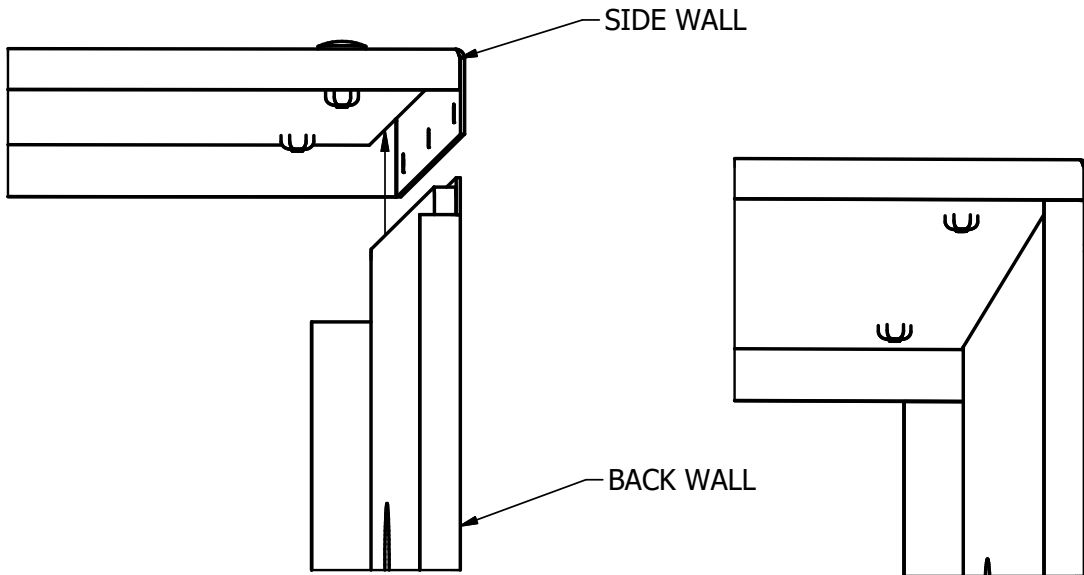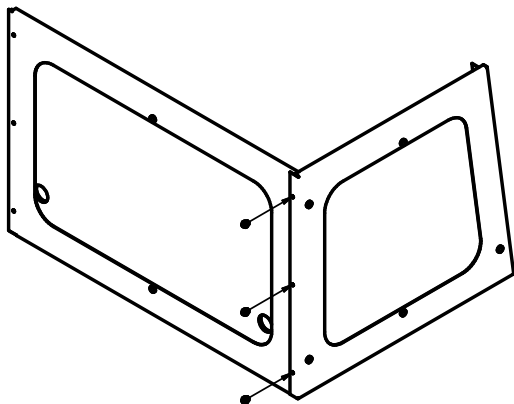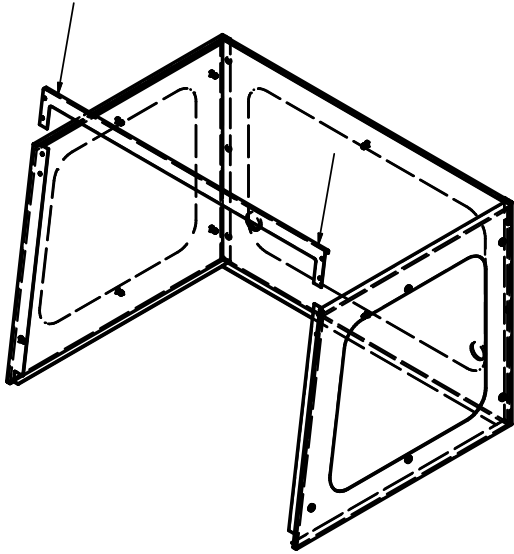
SIDE WALL

BACK WALL

IMAGE 1-6-1

IMAGE 1-6-2

BOLT SIDE WALLS TO THE BACK WALL.
3X BOLTS AND NUTS PER SIDE

IMAGE 1-7

SLIDE THE FRONT SASH SUPPORT
ONTO THE SIDE WALLS.

IMAGE 1-8

REMOVE ANY PLASTIC COVER FROM ACRYLIC
PLACE THE ACRYLIC FRONT SASH UNDER
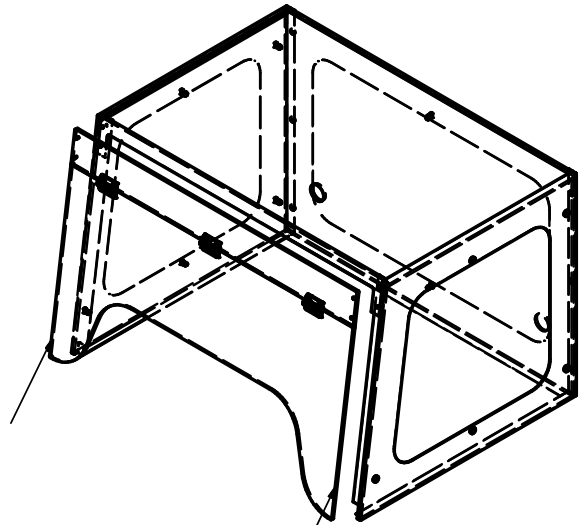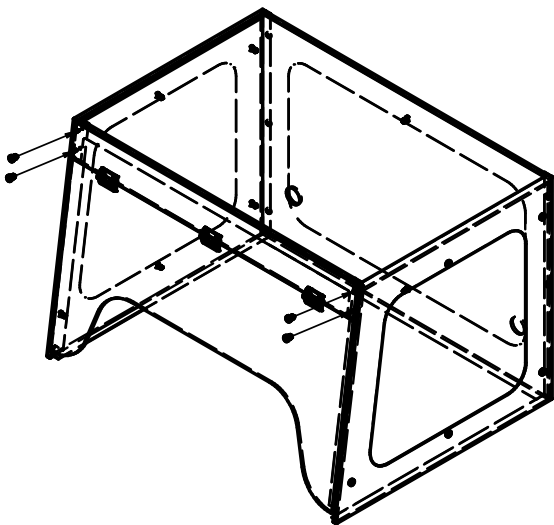THE SUPPORT AND ATOP SIDE WALLS.

IMAGE 1-9

BOLT THE FRONT SASH TO
THE SUPPORT AND SIDE WALLS.
4X BOLTS AND NUTS

IMAGE 1-10