## **PCR SERIES ENCLOSURE ASSEMBLY GUIDE**

THIS PACKAGE SHOULD CONTAIN:

1X FRONT SASH

1X BACK PANEL

1X SIDE PANEL

1X SIDE PANEL AND UV SENSOR

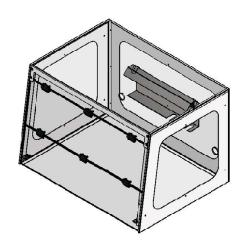
1X FRONT SASH SUPPORT

12X M4 BOLTS

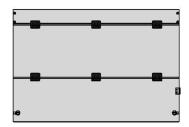
12X M4 NUTS

12X M4 WASHER

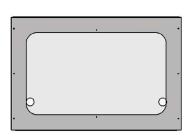
12X BOLT CAPS



FRONT SASH



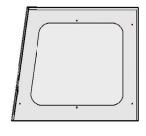
**BACK PANEL** 



SIDE PANEL

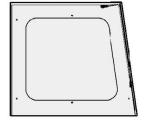
**UV LAMP** 

SIDE PANEL AND UV SENSOR





FRONT SASH SUPPORT

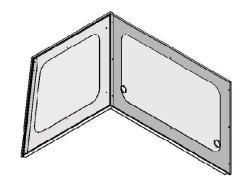






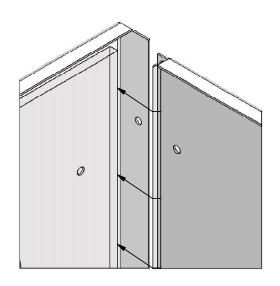


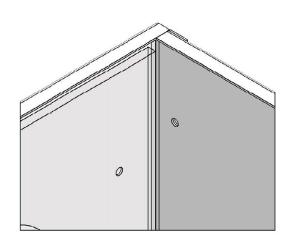




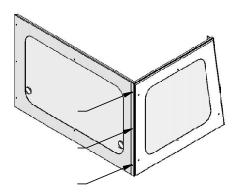
**INSERT BACK WALL INTO** THE SLOT OF THE SIDE WALL. SEE IMAGE 1-2 FOR DETAIL

IMAGE 1-1





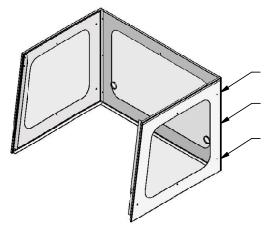
**IMAGE 1-2-1** 



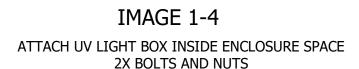
**IMAGE 1-2-2** 

BOLT SIDE WALLS TO THE BACK WALL. 3X BOLTS AND NUTS PER SIDE

IMAGE 1-3



DO THE SAME WITH THE OPPOSING SIDE WALL 3X BOLTS AND NUTS



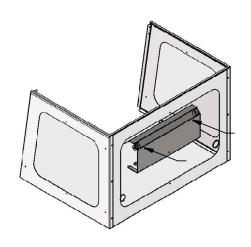


IMAGE 1-5

ATTACH THE FRONT SASH AND THE SUPPORT AND SIDE WALLS. **4X BOLTS AND NUTS** 

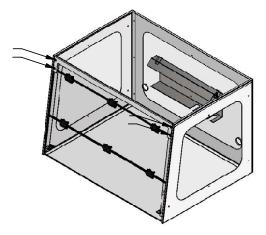
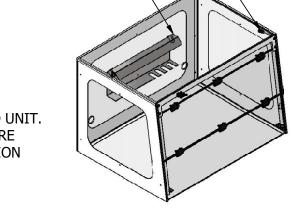


IMAGE 1-6



ENCLOSURE IS NOW READY FOR THE HEAD UNIT. ENSURE THE UV LIGHT AND SENSOR ARE PROPERLY ATTACHED POST INSTALLATION



IMAGE 1-7